



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18034
Job Sheet 173379



001298

Part No: RBT18034

Job Qty: 24 ea

Part Name: Control Rod Protectors



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 3/8/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBT18034 Rev 3 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		3/7/18	0.00	0.00	Start Up Small Fab-2		ML
110	Small Fab	24 pcs		3/8/18	0.00	24.00	Small Fab-3		ML
120	QC	24 pcs		3/8/18	0.00	0.00	QC5		EB
130	Packaging	24 pcs		3/8/18	0.00	0.00	Packaging3-1	GA	MAR 02 2018
140	QC21-SA	24 Ea		3/8/18	0.00	0.00	QC21		MAR 05 2018

Part Op 110 - Assemble as per DWG. -Cut lanyards to 10" -Ink stamp T/N on each -9 flag
Descriptions: 130 - Bag and tag (part number and revision level)

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CL-2-C	Lanyard Wire	48 ft (2 ea)	90-Start up Operation	
CL-2-F	Ferrule	192 Ea (8 ea)	90-Start up Operation	
NAS1756-12	Remove Before Flight	96 Ea (4 ea)	90-Start up Operation	
RBT18034-1	Hose	96 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CL-2-C	48	481	0
	CL-2-F	192	76	0
	NAS1756-12	96	140	0
	RBT18034-1	96	24	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	

Root Cause				FAULT CATEGORY			
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐	
Design ☐		Operator ☐		Bending ☐		Set-up ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐	
Material ☐		Use for Testing ☐		Cuffs ☐		Contamination ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Past Expiry Date ☐		Manufacturing Process ☐		OTHER : _____			
Misidentified ☐		Past Due ☐					